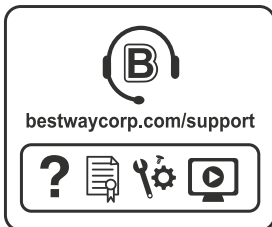


Bestway®



STEEL PRO™ POOLS OWNER'S MANUAL

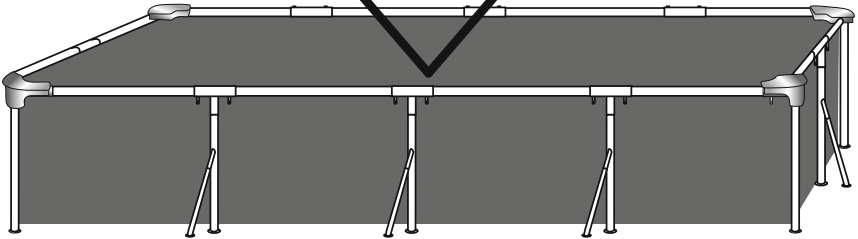
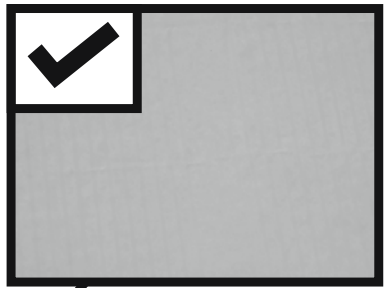
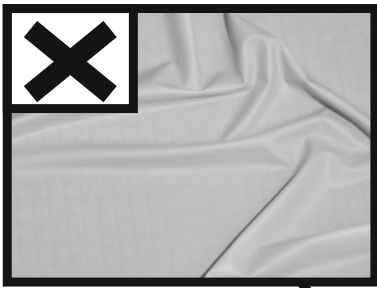
bestwaycorp.com/support

Visit Bestway YouTube channel 



WARNING

smooth out the bottom



Put 1" to 2" water in the pool to cover the floor. Once pool floor is slightly covered, gently smooth out all wrinkles. Start in the center of the pool and work your way clockwise to the outside.

⚠️ WARNING

Carefully read, understand, and follow all information in this user manual before installing and using the swimming pool. These warnings, instructions, and safety guidelines address some common risks of water recreation, but they cannot cover all risks and dangers in all cases. Always use caution, common sense, and good judgment when enjoying any water activity. Retain this information for future use.

Non Swimmers safety

- Continuous, active, and vigilant supervision of weak swimmers and non-swimmers by a competent adult is required at all times (remembering that children under five are at the highest risk of drowning).
- Designate a competent adult to supervise the pool each time it is being used.
- Weak swimmers or non-swimmers should wear personal protection equipment when using the pool.
- When the pool is not in use, or unsupervised, remove all toys from the swimming pool and its surrounding to avoid attracting children to the pool.

Safety devices

- In order to prevent children from drowning, it is recommended to secure the access to the pool with a protection device. In order to prevent children climbing from the inlet and outlet valve, it is recommended to install a barrier (and secure all doors and windows, where applicable) to prevent unauthorized access to the swimming pool.
- Barriers, pool covers, pool alarms, or similar safety devices are helpful aids, but they are not substitutes for continuous and competent adult supervision.

Safety equipment

- It is recommended to keep rescue equipment (e.g. a ring buoy) by the pool.
- Keep a working phone and a list of emergency phone numbers near the pool.

Safe use of the pool

- Encourage all users especially children to learn how to swim.
- Learn Basic Life Support (Cardiopulmonary Resuscitation - CPR) and refresh this knowledge regularly. This can make a life-saving difference in the event of an emergency.
- Instruct all pool users, including children, what to do in case of an emergency.
- Never dive into any shallow body of water. This can lead to serious injury or death.
- Do not use the swimming pool when using alcohol or medication that may impair your ability to safely use the pool.
- When pool covers are used, remove them completely from the water surface before entering the pool.
- Protect pool occupants from water related illnesses by keeping the pool water treated and practicing good hygiene. Consult the water treatment guidelines in the user's manual.
- Store chemicals (e.g. water treatment, cleaning or disinfection products) out of the reach of children.
- Use the signage as outlined below. Signage is to be displayed in a prominent position within 2m of the pool.



Keep children under supervision in the aquatic environment. No diving.

- Removable ladders shall be placed on a horizontal surface.
- Irrespective of materials used for swimming pool construction, accessible surfaces have to be checked regularly to avoid injuries.
- Regularly monitor bolts and screws. Remove splinters or any sharp edges to avoid injuries.
- **ATTENTION:** Do not leave the drained pool outside. The empty pool is liable to become deformed and/or displaced due to wind.
- If you have a filter pump, refer to the pump's manual for instructions.

WARNING! The pump cannot be used while people are inside the pool!

- If you have a ladder, refer to the ladder's manual for instructions.
- **WARNING!** The use of a swimming pool implies compliance with the safety instructions described in the operating and maintenance guide. In order to prevent drowning or other serious injuries, pay particular attention to the possibility of unexpected access to the swimming pool by children under 5 years by securing the access to it, and, during the bathing period, keep them under constant adult supervision.

Please read carefully and keep for future reference.

CHOOSE THE CORRECT LOCATION

The surface chosen to install the pool must respect the following technical characteristics:

1. Because of the combined weight of the water inside the pool and the pool users, it is extremely important that the surface chosen to install the pool is capable of uniformly supporting the total weight for the entire time the pool is installed. When choosing the surface, take into consideration that water may come out of the pool when in use or in the rain. If the water softens the surface, it may lose its capability to support the pool weight.
2. Check regularly the position of the vertical legs and the U-supports. They must be on the same level as the bottom of the pool at all times. If the vertical leg or the U-support starts to sink into the ground, drain the water immediately to avoid the pool collapsing due to the uneven loading on the frame structure. Change the location of the pool or modify the surface material.
3. We recommend positioning the pool away from any children could use to climb into the pool.
4. Position the pool near an adequate drainage system to deal with overflow or to discharge the pool.
5. The surface must be flat and smooth. If the surface is inclined or uneven, it can create an unbalanced loading on the structure of the pool. This situation can damage the welding point of the liner and bend the frame. In the worst cases, the pool can collapse, causing serious personal injury and/or damage to personal property.
6. The selected surface must be clear of any type of object. Due to the weight of the water, any object under the pool could damage or perforate the bottom of the pool.
7. The selected surface must be clear of aggressive plants and weed species. Those types of strong vegetation could grow through the liner and create water leakage. The grass or other vegetation that may cause odor or slime to develop have to be eliminated from the set-up location.
8. The selected location must not have overhead power lines or trees. Be sure the location does not contain underground utility pipes, lines or cables of any kind.
9. The selected position must be far from house entrance. Do not position any equipment or other furniture around the pool. The water that comes out of the pool during the use or due to a faulty product can damage the furniture inside the house or surrounding the pool.
10. The selected surface must be flat and without holes that can damage the material of the liner.

Follow the important instructions above to choose the correct surface and location to set up your pool. Damaged parts of the pool, due to the fact that the set-up surface and location does not match the instructions, will not be considered as manufacture defect and will avoid the warranty and any service claims.

Suggested set-up surfaces: grass, ground, concrete, and all other surfaces that respect the above set-up conditions.

Not suggested surfaces: mud, sand, gravel, deck, balcony, driveway, platform, soft/loose soil or other surface that does not meet the above set-up conditions.

NOTE: Check with your local city council for by-laws relating to fencing, barriers, lighting and safety requirements and ensure you comply with all laws.

NOTE: If you have a filter pump, refer to the pump's manual for instructions.

NOTE: The ladder must match the pool size and should be used only for entering and exiting the pool. It is forbidden to exceed the permitted payload of the ladder. Check regularly if the ladder is properly assembled.

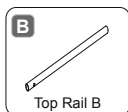
COMPONENTS LIST

NOTE: Some parts already have been installed on the pool.



Top Rail A

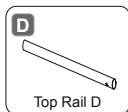
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	/
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06348	4
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06355	4
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06362	6



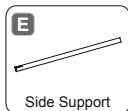
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P06344	2
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06349	2
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06356	2
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06363	2



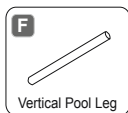
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P06345	6
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06350	2
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06357	2
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06364	2



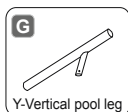
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P06346	2
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06351	2
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06358	2
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06365	2



SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	0
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06352	6
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	/	0
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	/	0



SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P06347	8
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06354	4
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06359	4
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06366	4



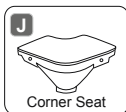
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	0
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	/	0
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06360	6
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06367	8



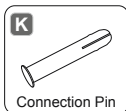
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	0
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	/	0
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P06361	6
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P06368	8



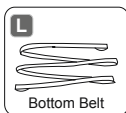
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P61015ASS16	4
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P61015ASS16	6
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P61015ASS16	6
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P61021ASS16	8



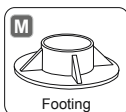
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P61016ASS16	4
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P61016ASS16	4
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P61016ASS16	4
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P61022ASS16	4



SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P61020ASS16	8
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P61020ASS16	8
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P61020ASS16	8
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P61020ASS16	8



SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	0
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	/	0
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P6895ASS16	1
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P6896ASS16	1



SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P61026ASS16	8
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P61026ASS16	4
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P61026ASS16	10
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P61010ASS16	12

N

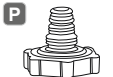
Side Support Leg Footing

SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	0
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	/	0
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P61017ASS16	6
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P61017ASS16	8

O

Liner

SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P00875	1
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P00872	1
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P00919	1
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P00873	1

P

Hose Adaptor

SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P6H1419ASS16	1
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P6H1419ASS16	1
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P6H1419ASS16	1
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P6H1419ASS16	1

Q

Drain Valve Cap

SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P6H1158ASS16	1
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P6H1158ASS16	1
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P6H1158ASS16	1
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P6H1158ASS16	1

R

Stopper

SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	P6C1418ASS19	3
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P6C1418ASS19	3
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	P6C1418ASS19	3
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	P6C1418ASS19	3

S

Side Support Base

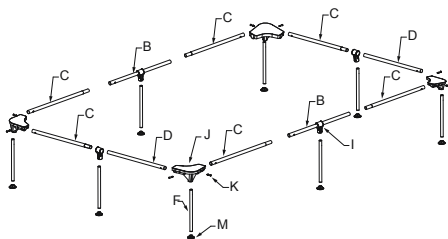
SIZE	ITEM	PART CODE	QTY
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")	56545	/	0
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")	56496	P06353	6
3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")	56498 56412	/	0
4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")	56512 56425	/	0

STRUCTURE:

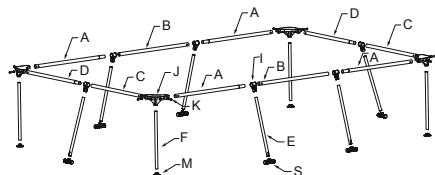
Before assembling your pool, please take a few minutes to check all the parts and become familiar with their position.

NOTE: Drawing for illustration purpose only. May not reflect actual product. Not to scale.

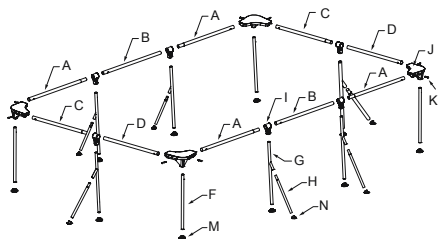
2.21 m x 1.50 m x 43 cm (7'3" x 59" x 17")



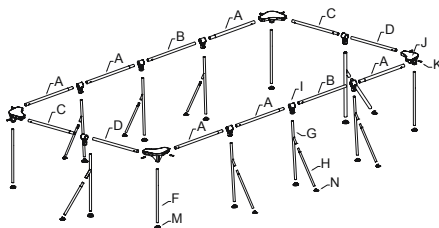
2.59 m x 1.70 m x 61 cm (8'6" x 67" x 24")



3.00 m x 2.01 m x 66 cm (9'10" x 67" x 26")



4.00 m x 2.11 m x 81 cm (13'1" x 6'11" x 32")



INSTALLATION

Installation usually takes approximately 10-20 minutes with 2-3 people excluding earthworks and filling.

Assembly of the Frame Pool can be completed without tools.

To lengthen the life of your pool, it is important to sprinkle the top rail with the Talcum Powder before assembly. Talcum Powder is not included and easily available in the market.

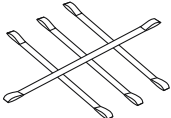
NOTE: It is important to assemble pool in the order shown below.

Install your pools according to the following illustrations.

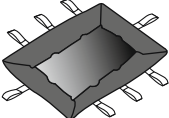
ATTENTION: Do not drag the pool on the ground in order to avoid damaging the liner on sharp objects. Bestway will not be responsible for damage caused to the pool due to mishandling or failure to follow these instructions.

NOTE: Drawings for illustration purpose only. May not reflect actual product. Not to scale.

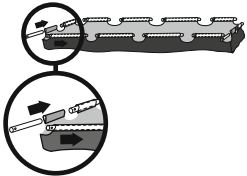
1



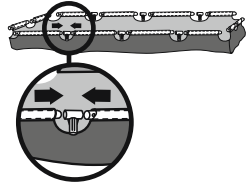
2



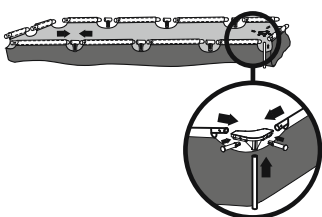
3



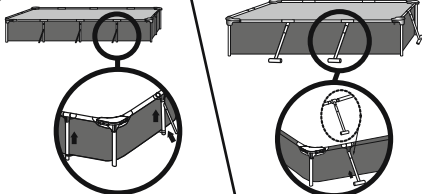
4



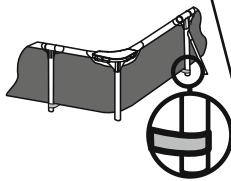
5



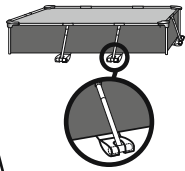
6



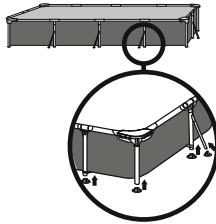
7



2.59 m x 1.70 m x 61 cm
(8'6" x 6'7" x 24")



8



FILLING POOL WITH WATER

ATTENTION: Do not leave pool unattended while filling with water.

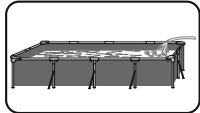
1. Fill pool to drain valve.

STOP

2. Turn water off. Check that the water is not collecting on any side to ensure the pool is level. If pool is not level, drain water and re-level ground by digging out. Never attempt to move the pool with water in it, serious personal injury or damage to the pool may result.

NOTE: Your pool may contain a great deal of pressure. If your pool has any bulge or uneven side then the pool is not level, the sides may burst and the water may discharge suddenly causing serious personal injury and/or damage to property.

3. If level, fill pool to lowest pump valve.

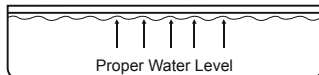


STOP

4. Turn water off. Check valves for secure fit.

5. Fill pool until water capacity is 90%, DO NOT OVERFILL as this could cause the pool to collapse. In times of heavy rainfall you may need to empty some of the water to ensure the level is correct.

6. Check pool for any leaks at valves or seams, check any evident water loss. Do not add chemicals until this has been done.



NOTE: Drawings for illustration purpose only. May not reflect actual product. Not to scale.

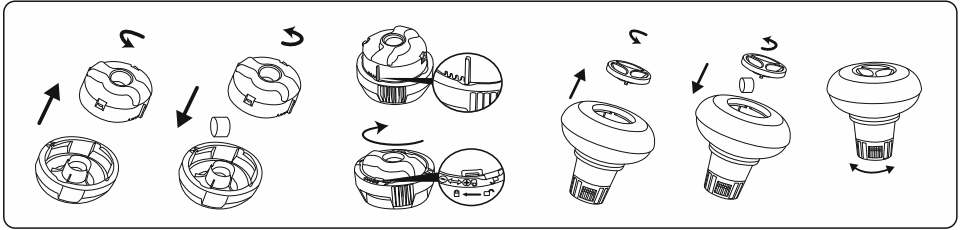
ATTENTION: Do not use pump when pool is in use. During the season of use of the swimming pool, the filtration system must be necessarily put into service every day, enough for a long time to assure at least a complete renewal of the volume of water.

POOL MAINTENANCE

If you do not adhere to the maintenance guidelines below, your health might be at risk, especially that of your children.

Using chemical tablets (not included):

NOTE: Chemconnect or Chemical Floater must be used when you perform chemical maintenance with tablets. Your purchased item may not include any of those dispensers, in this case you can purchase it by visiting our website www.bestwaycorp.com or at the nearest pool dealer.



IMPORTANT: Don't use granulate tablets or throw the tablet directly in the water. The chemicals can deposit on the bottom, damage the material and discolor the PVC.

Using chemical liquid (not included):

IMPORTANT: Add chemical liquid in small doses and in the center of the pool to avoid direct contact between the chemicals and the PVC surface. Direct contact can damage the material and discolor the surface.

NOTE: Remove the chemical dispenser from pool when the pool is in use.

IMPORTANT: After performing chemical maintenance and before using the pool, use a test kit (not included) to test the water chemistry. We recommend maintaining your water according to the following table.

TEST	IDEAL VALUES
pH value	7.4 – 7.6
Cyanuric acid	30 – 50 ppm
Free chlorine	2 – 4 ppm
Chlorine compound	0
Algae	None visible
Calcium hardness	200 – 400 ppm

NOTE: Damage resulting from chemical imbalance is not covered by the warranty. Pool chemicals are potentially toxic and should be handled with care. There are serious health risks from chemical vapors and the incorrect labeling and storage of chemical containers. Please consult your local pool supply retailer for more information about chemical maintenance. Pay close attention to the chemical manufacturer's instructions. Pool damage resulting from misuse of chemicals and mismanagement of pool water is not covered by the warranty.

IMPORTANT: Over usage of chemicals can discolor the printing and all points of the pool material. It can also damage the structure of the pool liner.

To keep your pool clean:

1. Contact your local pool supply shop for advice and purchase of chemicals and pH kits. One of the most important factors to increase the life of the liner is to keep continuously clean and healthy water. Please strictly follow the instructions from professional technicians for the water treatment through the use of chemicals.
2. Locate a bucket of water next to pool to clean users' feet before entering pool.
3. Cover the pool when not in use.
4. Skim pool regularly to avoid settled dirt.
5. Check and wash the filter cartridge regularly.
6. Gently clean any scum from below the top ring with a clean cloth.
7. Please be careful in case of rain water, kindly check that the water level is not higher than the expected. If so, YOU HAVE TO DISCHARGE THE EXCESS WATER.
8. If it rains, check that the water level is not higher than the specified level. If water exceeds the specified levels, drain the pool to the specified level.

Proper maintenance can maximize the life of your pool.

During the season of use of the swimming pool, the filtration system must be necessarily put into service every day, enough time to assure at least a complete renewal of the volume of water.

NOTE: The pump is used to circulate the water and to filter small particles. In order to keep your pool water clean and hygienic, you must also add chemicals.

REPAIR

In the event of a leak, patch your pool using the underwater adhesive repair patch provided. You can find the instructions in FAQs on the support section of our website, www.bestwaycorp.com.

DISMANTLING

1. Unscrew the drain valve cap on the outside of the pool counter clockwise and remove.
2. Connect the adaptor to the hose and put the other end of the hose in the area where you are going to drain your pool. (Check local regulations for drainage by-laws).
3. Screw control ring of the hose adaptor onto the drain valve clockwise. The drain valve will be open and water will start to drain automatically.
ATTENTION: Water flow can be controlled with the control ring.
4. When draining is finished, unscrew the control ring to close the valve.
5. Disconnect the hose.
6. Screw the cap back onto the drain valve.
7. Air dry pool.
ATTENTION: Do not leave the drained pool outside.

STORAGE

1. Please remove all the accessories and spare parts of the pool and store them clean and dry.
2. Once pool is completely dry, sprinkle with talcum powder to prevent pool from sticking together, fold pool carefully. If pool is not completely dry, mold may result and will damage the pool liner.
3. Store liner and accessories in a dry place with a moderate temperature between 5°C / 41°F and 38°C / 100°F.
4. During the rainy season, pool and accessories should be stored as per above instructions also.
5. Improper draining of the pool might cause serious personal injury and/or damage to personal property.
6. We strongly recommend the pool is disassembled during the off season (winter months). Store in a dry location out of children's reach.

For support please visit us at:
bestwaycorp.com/support

©2021 Bestway Inflatables & Material Corp.

All rights reserved/Tous droits réservés/Todos los derechos reservados/Alle Rechte vorbehalten/Tutti i diritti riservati

Trademarks used in some countries under license from/

Marques utilisées dans certains pays sous la licence de/

Marcas comerciales utilizadas en algunos países bajo la licencia de/

Die Warenzeichen werden in einigen Ländern verwendet unter Lizenz der/

Marchi utilizzati in alcuni paesi concessi in licenza a

Bestway Inflatables & Material Corp., Shanghai, China

Manufactured, distributed and represented in the European Union by/

Fabriqués, distribués et représentés dans l'Union Européenne par/Fabricado, distribuido y representado en la Unión Europea por/

Hergestellt, vertrieben und in der Europäischen Union vertreten von/Prodotto, distribuito e rappresentato nell'Unione Europea da

Bestway (Europe) S.r.l., Via Resistenza, 5, 20098 San Giuliano Milanese (Milano), Italy

Distributed in North America by/Distribués en Amérique du Nord par/Distribuido en Norteamérica por

Bestway (USA) Inc., 3411 E. Harbour Drive, Phoenix, Arizona 85034, United States of America

Tel: +86 21 69135588 (For U.S. and Canada)

Distributed in Latin America by/Distribués en Amérique latine par/Distribuido en Latinoamérica por/Distribuido en América Latina por

Bestway Central & South America Ltda, Salar Ascotan 1282, Parque Enea, Pudahuel, Santiago, Chile

Distributed in Australia & New Zealand by **Bestway Australia Pty Ltd, Unit 2/98-104 Carnarvon St Silverwater, NSW 2128, Australia**

Tel: Australia: (+61) 29 0371 388; New Zealand: 0800 142 101

Distributed in United Kingdom by **Bestway Corp UK Ltd, 8 Wentworth Road, Heathfield Industrial Estate, Newton Abbot, Devon, TQ12 6TL**

Exported by/Exporté par/Exportado por/Exportiert von/Esportato da

Bestway (Hong Kong) International Ltd./Bestway Enterprise Company Limited

Suite 713, 7/Floor, East Wing, Tsim Sha Tsui Centre, 66 Mody Road, Kowloon, Hong Kong

www.bestwaycorp.com

Bestway

Bestway®



58381

OWNER'S MANUAL

bestwaycorp.com/support

Visit Bestway YouTube channel 

FILTER PUMP OWNER'S MANUAL

WARNING

IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS

WARNING-RISK OF ELECTRIC SHOCK-The pump is to be supplied by an isolating transformer or supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30 mA. The appliance must be supplied by earthed power source.

Extension cords can't be used.

WARNING- RISK OF ELECTRIC SHOCK- The pump cannot be using while people are inside the pool.

DO NOT BURY CORD. Locate cord to minimize abuse from lawn mowers, hedge trimmers, and other equipment.

WARNING- The supply cord cannot be replaced. If the cord is damaged the appliance should be scrapped.

CAUTION- This pump is for use with storable pools only. Do not use with permanently-installed pools. A storable pool is constructed so that it is capable of being readily disassembled for storage and reassembled to its original integrity. A permanently-installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage.

IMPORTANT - Using the pump with an unmatched electrical supply is dangerous and will result in catastrophic failure of pump.

RISK OF ELECTRICAL SHOCK- When working with electricity, turn the electrical power off at the circuit breaker and lock breaker door. Failure to do so will result in increased risk of shock, injury and possibly death.

DO NOT REMOVE THE GROUNDING PRONG OR MODIFY THE PLUG IN ANY WAY. DO NOT USE ADAPTOR PLUGS. Consult a qualified electrician for any questions related to the validity of your plugs grounding. Handle the pump with care. Do not pull or carry the pump by the power cord. Never pull a plug from the outlet by yanking the power cord. Keep cord free from abrasions. Sharp objects, oil, moving parts, and heat should never be exposed to the filter pump.

WARNING- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play

with this product.

CAUTION: Read the instruction before using the appliance and installation/reassemble each time.

Cleaning and user maintenance must be performed by an adult above 18 years old who is familiar with the risk of electric shock.

NOTE:

Please examine equipment before use. Notify Bestway at the customer service address listed on this manual for any manufacturing defect or missing parts at the time of purchase. Verify that the equipment components represent the filter pump model that you had intended to purchase.

NOTE:

Place pump on a solid and level ground. Pay attention to position of pool and pump so adequate ventilation, drainage, and access for cleaning is available. Never place pump in an area that may accumulate water, or in an area where foot traffic will flow around the pool.

It is necessary to have the plug accessible after installation of the pool.

NOTE:

Atmospheric conditions may affect the performance and life span of your filter pump. Unnecessary wear and tear may occur during periods of cold, heat and exposure to sun. Whenever possible shelter pump from these conditions. It is important to ensure the factory equipped stopper plugs for the inlet and outlet ports replace the screens before removal or maintenance on the pump is attempted.

NOTE:

Do not add chemicals in the filter pump.

Don't plug or unplug the appliance if hand is wet.

Always unplug the appliance:

- On raining days
- Before cleaning or other maintenance
- Leave it unattended on holidays

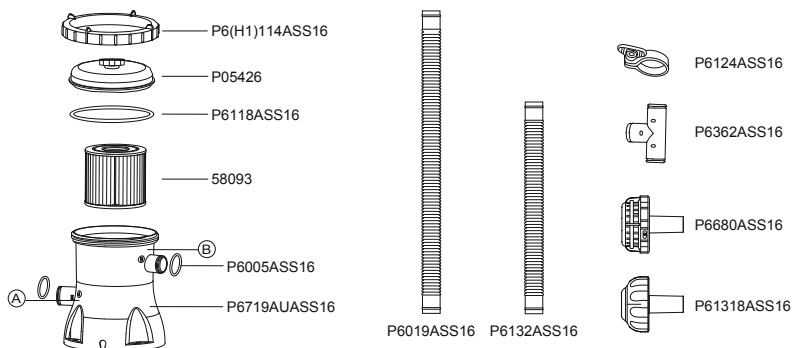
When the appliance will be not used for long time, such as in the winter, the pool set should be disassembled and stored indoor.

Safekeeping the instruction. For reconstruction the pool set every time, please always refer to the instructions.

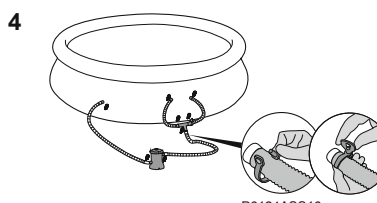
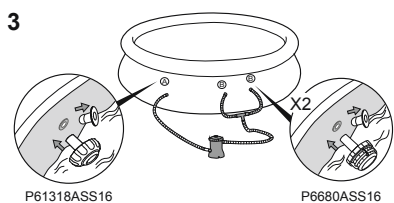
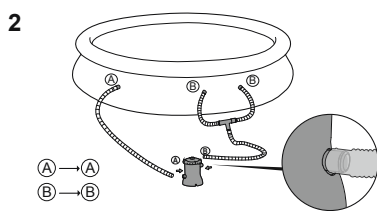
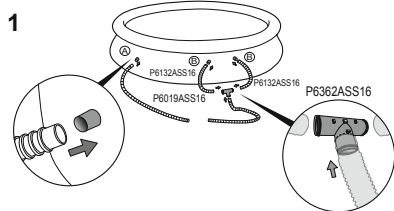
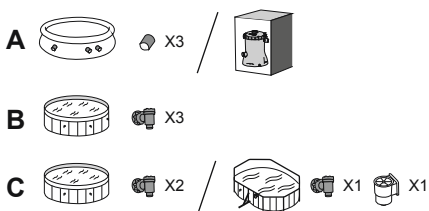
-If instruction is missed, please contact with Bestway or search it in website: www.bestwaycorp.com

NOTE: This product is not intended for commercial use.

SAVE THESE INSTRUCTIONS.

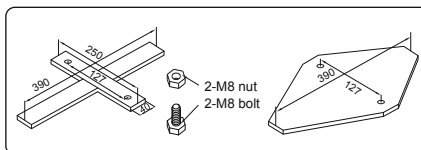


	A	B	C
P05426	1	1	1
P6(H1)114ASS16	1	1	1
P6118ASS16	1	1	1
58093	1	1	1
P6719AUASS16	1	1	1
P6019ASS16	2	2	2
P6132ASS16	2	2	0
P6124ASS16	8	5	2
P6005ASS16	5	5	2
P6362ASS16	1	1	0
P6680ASS16	2	0	0
P61318ASS16	1	0	0



PEDESTAL FIXING

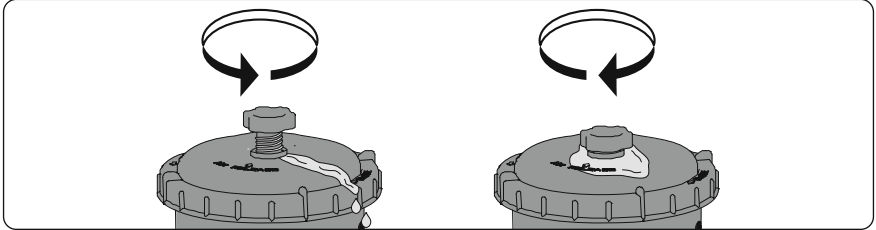
IEC60335-2-41 TEST standard requires the filter pump to be vertically fixed on ground or a certain pedestal made of wood or concrete before use. There should be two holes 9mm in diameter on the pedestal, the space between which should be 127mm. Put filter pump on the pedestal and fix them together by fasten the bolts and nuts. All the pedestal parts should weigh over 18kgs at least to prevent the pump from accidentally falling.



NOTE: It is imperative to check that the hydraulic connectors are not closed.

OPERATION

- 1) Open/unscrew the Air Purge Valve on the top of the Filter Pump; air is released as water fills the Filter Pump.
- 2) When water comes out of the Air Purge Valve screw it closed and wipe away any water.
- 3) To start the Filter Pump, insert the plug into a residual current device (RCD).



IMPORTANT: DO NOT DRY RUN THE FILTER PUMP -
Make sure both the pool's Inlet and Outlet valves are fully covered by water before operating the Filter Pump.

MAINTENANCE

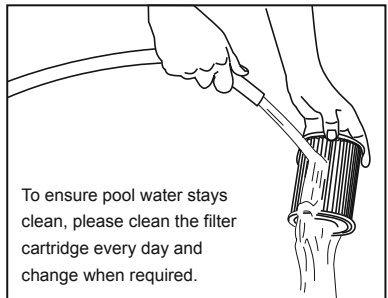
CAUTION: YOU MUST ENSURE THE FILTER PUMP IS UNPLUGGED BEFORE ANY MAINTENANCE OR STORAGE BEGINS OR SEVERE RISK OF INJURY OR DEATH EXISTS.

- 1) Unplug the Filter Pump.
- 2) Loosen the Hose Clamps on the pool's Inlet and Outlet Hoses by unscrewing the fly nut counter-clockwise.
- 3) Remove Debris Screens from inside of pool.
- 4) Replace the Debris Screens with the Stopper Plugs in the pool's Inlet and Outlet Valves.
- 5) Unscrew the Filter Cap Retainer and remove the Filter Cap.
- 6) Clean the Filter Cartridge with a garden hose, if filter cartridge remains soiled or discolored, it is necessary to replace it with a new one.
- 7) Insert the cleaned (or new) Filter Cartridge; ensure it is centered in the Filter Pump.
- 8) Check that the Filter Cap Seal is in place.
- 9) Replace the Filter Cap and screw the Filter Cap Retainer into position.
- 10) Replace the Stopper Plugs with the Debris Screens in the pool's Inlet and Outlet Valves. Tighten the Hose Clamps. Water will now flow to the pump.
- 11) Follow PUMP INSTALLATION DIRECTIONS section to prepare the system for use.

IMPORTANT: For sanitary reasons we suggest replacing the Filter Cartridge with a new one every two weeks.

PUMP STORAGE

- 1) Unplug the Filter Pump.
- 2) Follow the instructions as previously outline to stop water flowing to the Filter Pump and to remove the Filter Cartridge.
- 3) Discard the Filter Cartridge.
- 4) Detach all Hoses.
- 5) Dry all components thoroughly.
- 6) Store the filter pump in a dry location out of child's reach.
Storage temperature: 4-40°C (39.2-104°F)



PUMP WARRANTY

For information concerning pump warranty please visit our website at: www.bestwaycorp.com



For support please visit us at:
bestwaycorp.com/support

©2021 Bestway Inflatables & Material Corp.

All rights reserved/Tous droits réservés/Todos los derechos reservados/Alle Rechte vorbehalten/Tutti i diritti riservati

Trademarks used in some countries under license from/

Marques utilisées dans certains pays sous la licence de/

Marcas comerciales utilizadas en algunos países bajo la licencia de/

Die Warenzeichen werden in einigen Ländern verwendet unter Lizenz der/

Marchi utilizzati in alcuni paesi concessi in licenza a

Bestway Inflatables & Material Corp., Shanghai, China

Manufactured, distributed and represented in the European Union by/

Fabriqué, distribué et représenté dans l'Union Européenne par/Fabricado, distribuido y representado en la Unión Europea por/

Hergestellt, vertrieben und in der Europäischen Union vertreten von/Prodotto, distribuito e rappresentato nell'Unione Europea da

Bestway (Europe) S.r.l., Via Resistenza, 5, 20098 San Giuliano Milanese (Milano), Italy

Distributed in North America by/Distribué en Amérique du Nord par/Distribuido en Norteamérica por

Bestway (USA) Inc., 3411 E. Harbour Drive, Phoenix, Arizona 85034, United States of America

Tel: +86 21 69135588 (For U.S. and Canada)

Distributed in Latin America by/Distribué en Amérique latine par/Distribuido en Latinoamérica por/Distribuido na América Latina por

Bestway Central & South America Ltda, Salar Ascotan 1282, Parque Enea, Pudahuel, Santiago, Chile

Distributed in Australia & New Zealand by **Bestway Australia Pty Ltd, Unit 2/98-104 Carnarvon St Silverwater, NSW 2128, Australia**

Tel: Australia: (+61) 29 0371 388; New Zealand: 0800 142 101

Distributed in United Kingdom by **Bestway Corp UK Ltd, 8 Wentworth Road, Heathfield Industrial Estate, Newton Abbot, Devon, TQ12 6TL**

Exported by/Exporté par/Exportado por/Exportiert von/Esportato da

Bestway (Hong Kong) International Ltd./Bestway Enterprise Company Limited

Suite 713, 7/Floor, East Wing, Tsim Sha Tsui Centre, 66 Mody Road, Kowloon, Hong Kong

www.bestwaycorp.com